

Work Order ID 119781

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Item ID: D350-636-107A

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fwd Section Only - Cable Guard

Start Date: 5/22/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/23/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	J								
100	Document Control	0.00							
100									
DC		0.00							
Doc.Control -USB or Paperwork									
	Memo								
	Photocopy-bluefile & type labels per PPP D350-636-107A								
	CHG002								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC		0.00							
Quality Control	Memo								



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Setup Start

NS1

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Item Name: Fwd Section Only - Cable Guard

Start Date: 5/22/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/23/14 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

NR2

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						<u>2</u>	<u>JUN 12 2014</u>		DAS 06 012
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D3550-636-107A								
	Location: <u>011</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MCS 14-06-12

H 14-6-12

Picklist Print

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Work Order ID: 119781

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Parent Item: D350-636-107A

D350-636-107A

Parent Item Name: Fwd Section Only - Cable Guard

Start Date: 5/22/14

Required Date: 5/23/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
10.09.22 chg 002 DD verified by:E

IPP RevB:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3927-1 *D3927-1* Guard		Manufactured	No	2X		110	Each	4.0000	1	2			
									**			DAS 28 9-89	JUN 09 2014
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST203A			4					
					61793			4		2X			
D3928-1 *D3928-1* Bracket		Manufactured	No	2X		110	Each	13.0000	2	4			
									**			DAS 28 9-89	
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST072			13					
					63143			13		4X			
AN4-14A *AN4-14A* Bolt		Purchased	No	2X		110	Each	711.0000	2	4			
									**			DAS 28 9-89	DAS 06 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					FG			5					
					122141			5					
					ST357			16					
					124221			16					
					ST515			690					
					M127044			1					
					M128324			189		4X			
					M128769			500					

Picklist Print

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Work Order ID: 119781

Parent Item: D350-636-107A

Parent Item Name: Fwd Section Only - Cable Guard

119781

D350-636-107A

Start Date: 5/22/14

Required Date: 5/23/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No 2x

110

Each

6,454.000

2 4

MS21042L4

Locknut

EB
14/6/11
DAS
27
9-89

**

DAS
28
9-89

JUN 09 2014

Location

Loc Qty

Loc Code

ST314

44

m126015

12

m126275

32

ST509

6399

m127255

71

m127813

988

m128300

340

m128798

5000

ST518

11

m127376

11

4x

NAS1149D0463J

Purchased

No 2x

110

Each

5,928.000

4 8

NAS1149D0463J

WASHER

EB
14/6/11
DAS
27
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST510a

5928

M126221

20

M127813

22

M127904

3000

M128591

1386

M128995

1500

8x

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Shop Packet Print

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7.0 PARTS LIST

(D350-636-101/-103/-104/-105A/-105B/-107/-107A/-107B/-109 KITS)

Item	Qty -101	Qty -103	Qty -104	Qty -105A	Qty -105B	Qty -107	Qty -107A	Qty -107B	Qty -109	Part Number	Description
	X									D350-636-101	TOE STEP KIT (LH/RH)
		X								D350-636-103	APICAL FLOAT CONVERSION KIT, LH
			X							D350-636-104	APICAL FLOAT CONVERSION KIT, RH
				X						D350-636-105A	WEDGE KIT
					X					D350-636-105B	WEDGE KIT
						X				D350-636-107	CABLE GUARD KIT
						1	X			D350-636-107A	FWD CABLE GUARD
						1		X		D350-636-107B	AFT CABLE GUARD
									X	D350-636-109	TOW RING KIT
8		1								D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
8			1							D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
10		2	2							AN8C21A	BOLT (REPLACES AN8-16A)
11		2	2							AN980JD816	WASHER (OR NAS1149D0883J)
12		2	2							MS21083C8	NUT (REPLACES MS21083N8)
26B		4	4							AN3C7A	BOLT (REPLACES AN3-7A)
27		4	4							AN980C10L	WASHER (REPLACES AN980JD10)
40	1									D3487-1	TOE STEP ASSEMBLY
43		2	2							D3483-1	WASHER
50		2	2							D3532-1	WASHER
60				2						D3926-1	WEDGE
61					2					D3926-3	WEDGE
62				4	4					MS21042L3	NUT
63				4	4					MS24693S276	SCREW
64				4	4					NAS1149D0363J	WASHER
70										D3927-1	FWD CABLE GUARD
71								1		D3927-3	AFT CABLE GUARD
72										D3928-1	BRACKET
73										AN4-14A	BOLT
74								1		BLBS-020	PIP PIN
75										MS21042L4	NUT
76										NAS1149D0463J	WASHER
80									1	D3407-043	TOW RING ASSEMBLY
81									2	D3417-9	WASHER
82									2	D3458-1	WASHER
83									1	MS21043-4	NUT